

**LCE U-Bolt Flip Kit (Front) – 1979-1985 22R/22RE 4WD**

QTY	DESCRIPTION	PLACEMENT
1	8 1/8" LONG U-BOLT (ROUND)	PASSENGER OUTER
1	8 5/8" LONG U-BOLT (SQUARE)	PASSENGER INNER
1	5 1/4" X 4 5/8" PLATE (BIGGER)	PASSENGER
2	7 5/8" SHORT U-BOLT (SQUARE)	DRIVER
1	5 1/8" X 4 3/8" PLATE (SMALLER)	DRIVER
2	BUMP STOPS	DRIVER / PASSENGER
1	HARDWARE BAG	

SAFETY FIRST

1. Work from a flat solid surface.
2. Set parking brake and chock tires.
3. Support vehicle with quality jack stands.

NOTE:

There are (2) different U-Bolt plates for the front axle. The plate with the wider bolt spacing go on the passenger side with the wider spaced side facing inward. The driver side U-Bolts are the same size and are smaller than the passenger side. The passenger side has 1 large U-Bolt and 1 squared U-Bolt that will go on the inner side aligning with the wider spacing on the plate.

1. Jack up the front of your truck and support with jack stands under the frame.
2. Remove the wheels and tires.
3. While supporting the axle with a floor jack, remove the original U-Bolts and plates. (Recommend doing 1 side at a time)
4. Install the U-Bolts and plates.
5. Torque U-Bolts to 90Ft. Lbs. Tighten in a cross pattern.
6. Install the bump stops using 3/8" bolts and washers provided.
7. Install wheels and tires
8. Check for adequate clearance of brake lines. Address as needed.

IMPORTANT:

It is very important to torque the U-Bolts to 90 Ft. Lbs. using a quality torque wrench. It is also important to re-torque them after the first 500 miles of driving.

